

# SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

## DEVELOPER HF-C8

Version: 30

Revision date: 16/01/2017



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### SECTION 1: IDENTIFICATION OF THE MIXTURE AND OF THE COMPANY/UNDERTAKING.

#### 1.1 Product identifier.

Product Name: DEVELOPER HF-C8

#### 1.2 Relevant identified uses of the mixture and uses advised against.

Concentrated developer for analogue positive plates

#### Uses advised against:

Uses other than those recommended.

#### 1.3 Details of the supplier of the safety data sheet.

Company: **Ipagsa Industrial, S.L.**  
Address: C/ Sant Jordi, 15  
City: Rubí  
Province: Barcelona  
Telephone: (+34) 935884500  
Fax: (+34) 935887268  
E-mail: administracion@ipagsa.com  
Web: www.ipagsa.com

**1.4 Emergency telephone number:** USA, CAN: 1-800-535-5053 / EU: 1-352-323-35000 (Available 24 hours)

### SECTION 2: HAZARDS IDENTIFICATION.

#### 2.1 Classification of the mixture.

In accordance with Regulation (EU) No 1272/2008:

STOT SE 3 : May cause respiratory irritation.

#### 2.2 Label elements.

##### Labelling in accordance with Regulation (EU) No 1272/2008:

Pictograms:



Signal Word:

#### **Warning**

H statements:

H314 Causes severe skin burns and eye damage.  
H335 May cause respiratory irritation.

P statements:

P260 Do not breathe dust/fume/gas/mist/vapours/spray.  
P264 Wash ... thoroughly after handling.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTER/doctor/...  
P321 Specific treatment (see ... on this label).

Contains:

disodium metasilicate  
Caustic potash  
Silicic acid, sodium salt

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### 2.3 Other hazards.

In normal use conditions and in its original form, the product itself does not involve any other risk for health and the environment.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS.

### 3.1 Substances.

Not Applicable.

### 3.2 Mixtures.

Substances posing a danger to health or the environment in accordance with the Regulation (EC) No. 1272/2008, assigned a Community exposure limit in the workplace, and classified as PBT/vPvB or included in the Candidate List:

Identifiers	Name	Concentrate	(*)Classification - Regulation (EC) No 1272/2008	
			Classification	specific concentration limit
CAS No: 1344-09-8 EC No: 215-687-4 Registration No: 01-2119448725-31-XXXX	Silicic acid, sodium salt	10 - 20 %	Eye Irrit. 2, H319 - Skin Irrit. 2, H315	-
Index No: 014-010-00-8 CAS No: 6834-92-0 EC No: 229-912-9 Registration No: 01-2119449811-37-XXXX	disodium metasilicate	5 - 20 %	Skin Corr. 1B, H314	-
Index No: 019-002-00-8 CAS No: 1310-58-3 EC No: 215-181-3 Registration No: 01-2119487136-33-XXXX	[1] Caustic potash	5 - 10 %	Acute Tox. 4, H302 - Skin Corr. 1A, H314	Skin Corr. 1A, H314: C ≥ 5 % Skin Corr. 1B, H314: 2 % ≤ C < 5 % Skin Irrit. 2, H315: 0,5 % ≤ C < 2 % Eye Irrit. 2, H319: 0,5 % ≤ C < 2 %
CAS No: 27176-10-9 EC No: 231-907-1	Tri-potassium phosphate monohydrate	1 - 10 %	-	-

(\*) The complete text of the H phrases is given in section 16 of this Safety Data Sheet.

[1] Substance with a Community workplace exposure limit (see section 8.1).

## SECTION 4: FIRST AID MEASURES.

**IRRITANT PREPARATION.** Its repeated or prolonged contact with the skin or mucous membranes can cause irritant symptoms such as reddening of the skin, blisters, or dermatitis. Some of the symptoms may not be immediate. They can cause allergic reactions on the skin.

### 4.1 Description of first aid measures.

In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious.

#### **Inhalation.**

Take the victim into open air; keep them warm and calm. If breathing is irregular or stops, perform artificial respiration. Do not administer anything orally. If unconscious, place them in a suitable position and seek medical assistance.

#### **Eye contact.**

If wearing contact lenses, remove them. Wash eyes with plenty of clean and cool water for at least 10 minutes while pulling eyelids up, and seek medical assistance.

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### Skin contact.

Remove contaminated clothing. Wash skin vigorously with water and soap or a suitable skin cleaner. **NEVER** use solvents or thinners.

### Ingestion.

If accidentally ingested, seek immediate medical attention. Keep calm. **NEVER** induce vomiting.

### **4.2 Most important symptoms and effects, both acute and delayed.**

Irritant Product, repeated or prolonged contact with skin or mucous membranes can cause redness, blisters or dermatitis, inhalation of spray mist or particles in suspension may cause irritation of the respiratory tract, some symptoms may not be immediate. Can cause allergic reactions.

### **4.3 Indication of any immediate medical attention and special treatment needed.**

In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious.

## SECTION 5: FIREFIGHTING MEASURES.

The product does not present any particular risk in case of fire.

### **5.1 Extinguishing media.**

#### **Recommended extinguishing methods.**

Extinguisher powder or CO<sub>2</sub>. In case of more serious fires, also alcohol-resistant foam and water spray. Do not use a direct stream of water to extinguish.

### **5.2 Special hazards arising from the mixture.**

#### **Special risks.**

Fire can cause thick, black smoke. As a result of thermal decomposition, dangerous products can form: carbon monoxide, carbon dioxide. Exposure to combustion or decomposition products can be harmful to your health.

### **5.3 Advice for firefighters.**

Use water to cool tanks, cisterns, or containers close to the heat source or fire. Take wind direction into account. Prevent the products used to fight the fire from going into drains, sewers, or waterways.

#### **Fire protection equipment.**

According to the size of the fire, it may be necessary to use protective suits against the heat, individual breathing equipment, gloves, protective goggles or facemasks, and gloves.

## SECTION 6: ACCIDENTAL RELEASE MEASURES.

### **6.1 Personal precautions, protective equipment and emergency procedures.**

For exposure control and individual protection measures, see section 8.

### **6.2 Environmental precautions.**

Prevent the contamination of drains, surface or subterranean waters, and the ground.

### **6.3 Methods and material for containment and cleaning up.**

Pick up the spill with non-combustible absorbent materials (soil, sand, vermiculite, diatomite, etc.). Pour the product and the absorbent in an appropriate container. The contaminated area should be immediately cleaned with an appropriate decontaminator. Pour the decontaminator on the remains in an opened container and let it act various days until no further reaction is produced.

### **6.4 Reference to other sections.**

For exposure control and individual protection measures, see section 8.

For later elimination of waste, follow the recommendations under section 13.

## SECTION 7: HANDLING AND STORAGE.

### **7.1 Precautions for safe handling.**

For personal protection, see section 8. Never use pressure to empty the containers. They are not pressure-resistant containers. In the application area, smoking, eating, and drinking must be prohibited.

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Follow legislation on occupational health and safety.  
Keep the product in containers made of a material identical to the original.

### 7.2 Conditions for safe storage, including any incompatibilities.

Store according to local legislation. Observe indications on the label. Store the containers between 5 and 35° C, in a dry and well-ventilated place, far from sources of heat and direct solar light. Keep far away from ignition points. Keep away from oxidising agents and from highly acidic or alkaline materials. Do not smoke. Prevent the entry of non-authorised persons. Once the containers are open, they must be carefully closed and placed vertically to prevent spills.

The product is not affected by Directive 2012/18/EU (SEVESO III).

### 7.3 Specific end use(s).

Not available.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION.

### 8.1 Control parameters.

Work exposure limit for:

Name	CAS No.	Country	Limit value	ppm	mg/m <sup>3</sup>
Caustic potash	1310-58-3	United Kingdom [1]	Eight hours		
			Short term		2

[1] According Limit Value (IOELV) list in 2nd Indicative Occupational Exposure adopted by Health and Safety Executive.

The product does NOT contain substances with Biological Limit Values.

Concentration levels DNEL/DMEL:

Name	DNEL/DMEL	Type	Value
Silicic acid, sodium salt N. CAS: 1344-09-8 N. CE: 215-687-4	DNEL (Workers)	Inhalation, Long-term, Systemic effects	5,61 (mg/m <sup>3</sup> )
	DNEL (Workers)	Inhalation, Long-term, Systemic effects	6,22 (mg/m <sup>3</sup> )
disodium metasilicate N. CAS: 6834-92-0 N. CE: 229-912-9	DNEL (General population)	Inhalation, Long-term, Systemic effects	1,55 (mg/m <sup>3</sup> )
	DNEL (Workers)	Dermal, Long-term, Systemic effects	1,49 (mg/kg bw/day)
	DNEL (General population)	Dermal, Long-term, Systemic effects	0,74 (mg/m <sup>3</sup> )
	DNEL (General population)	Oral, Long-term, Systemic effects	0,74 (mg/kg bw/day)

DNEL: Derived No Effect Level, level of exposure to the substance below which adverse effects are not anticipated.

DMEL: Derived Minimal Effect Level, exposure level corresponding to a low risk, that risk should be considered a tolerable minimum.

Concentration levels PNEC:

Name	Details	Value
disodium metasilicate N. CAS: 6834-92-0 N. CE: 229-912-9	aqua (freshwater)	7,5 (mg/l)
	aqua (marine water)	1 (mg/l)
	aqua (intermittent releases)	7,5 (mg/l)
	STP	1000 (mg/l)

PNEC: Predicted No Effect Concentration, concentration of the substance below which adverse effects are not expected in the environmental compartment.

### 8.2 Exposure controls.

#### Measures of a technical nature:

Provide adequate ventilation, which can be achieved by using good local exhaust-ventilation and a good general exhaust system.

Concentration:	100 %
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<b>Uses:</b>		<b>Concentrated developer for analogue positive plates</b>	
<b>Breathing protection:</b>			
PPE:	Filter mask for protection against gases and particles.		
Characteristics:	«CE» marking, category III. The mask must have a wide field of vision and an anatomically designed form in order to be sealed and watertight.		
CEN standards:	EN 136, EN 140, EN 405		
Maintenance:	Should not be stored in places exposed to high temperatures and damp environments before use. Special attention should be paid to the state of the inhalation and exhalation valves in the face adaptor.		
Observations:	Read carefully the manufacturer's instructions regarding the equipment's use and maintenance. Attach the necessary filters to the equipment according to the specific nature of the risk (Particles and aerosols: P1-P2-P3, Gases and vapours: A-B-E-K-AX), changing them as advised by the manufacturer.		
Filter Type needed:	A2		
<b>Hand protection:</b>			
PPE:	Non-disposable protective gloves against chemicals.		
Characteristics:	«CE» marking, category III. Check the list of chemicals for which the glove has been tested.		
CEN standards:	EN 374-1, EN 374-2, EN 374-3, EN 420		
Maintenance:	A schedule for the periodical replacement of gloves should be established in order to guarantee their replacement before pollutants permeate them. The use of contaminated gloves could be more dangerous than not using gloves, since the pollutant can gradually accumulate in the glove's material.		
Observations:	They are to be replaced whenever tears, cracks or deformations are observed or when exterior dirt could reduce their strength.		
Material:	PVC (polyvinyl chloride)	Breakthrough time (min.): > 480	Material thickness (mm): 0,35
<b>Eye protection:</b>			
PPE:	Protective goggles with built-in frame.		
Characteristics:	«CE» marking, category II. Eye protector with built-in frame for protection against dust, smoke, fog and vapour.		
CEN standards:	EN 165, EN 166, EN 167, EN 168		
Maintenance:	Visibility through lenses should be ideal. Therefore, these parts should be cleaned daily. Protectors should be disinfected periodically following the manufacturer's instructions.		
Observations:	Some signs of wear and tear include: yellow colouring of the lenses, superficial scratching of the lenses, scraping etc.		
<b>Skin protection:</b>			
PPE:	Chemical protective clothing		
Characteristics:	«CE» marking, category III. Clothing should fit properly. The level of protection must be set according to a test parameter called BT (Breakthrough Time), which indicates how long it takes for the chemical to pass through the material.		
CEN standards:	EN 464, EN 340, EN 943-1, EN 943-2, EN ISO 6529, EN ISO 6530, EN 13034		
Maintenance:	In order to guarantee uniform protection, follow the washing and maintenance instructions provided by the manufacturer.		
Observations:	The protective clothing's design should facilitate correct positioning, staying in place without moving for the period of use expected, bearing in mind environmental factors as well as any movement or position the user might adopt while carrying out the activity.		
PPE:	Anti-static safety footwear against chemicals.		
Characteristics:	«CE» marking, category III. Check the list of chemicals against which the footwear is resistant.		
CEN standards:	EN ISO 13287, EN 13832-1, EN 13832-2, EN 13832-3, EN ISO 20344, EN ISO 20345		
Maintenance:	For correct maintenance of this kind of safety footwear, it is necessary to observe the instructions specified by the manufacturer. The footwear should be replaced as soon as any sign of damage is observed.		
Observations:	The footwear should be cleaned regularly and dried when damp, although it should not be placed too close to a source of heat in order to avoid any sharp changes in temperature.		

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES.

#### 9.1 Information on basic physical and chemical properties.

Appearance: Liquid with characteristic odour and colour

Colour: N.A./N.A.

Odour: N.A./N.A.

Odour threshold: N.A./N.A.

pH: 12

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Melting point: N.A./N.A.  
Boiling Point: 188 °C  
Flash point: N.A./N.A.  
Evaporation rate: N.A./N.A.  
Inflammability (solid, gas): N.A./N.A.  
Lower Explosive Limit: N.A./N.A.  
Upper Explosive Limit: N.A./N.A.  
Vapour pressure: 22,144  
Vapour density: N.A./N.A.  
Relative density: 1,215 g/cm<sup>3</sup>  
Solubility: N.A./N.A.  
Liposolubility: N.A./N.A.  
Hydrosolubility: N.A./N.A.  
Partition coefficient (n-octanol/water): N.A./N.A.  
Auto-ignition temperature: N.A./N.A.  
Decomposition temperature: N.A./N.A.  
Viscosity: N.A./N.A.  
Explosive properties: N.A./N.A.  
Oxidizing properties: N.A./N.A.  
N.A./N.A.= Not Available/Not Applicable due to the nature of the product

### 9.2 Other information.

Pour point: N.A./N.A.  
Blink: N.A./N.A.  
Kinematic viscosity: N.A./N.A.  
N.A./N.A.= Not Available/Not Applicable due to the nature of the product

## SECTION 10: STABILITY AND REACTIVITY.

### 10.1 Reactivity.

The product does not present hazards by their reactivity.

### 10.2 Chemical stability.

Unstable in contact with:

- Acids.

### 10.3 Possibility of hazardous reactions.

Neutralization can occur on contact with acids.

### 10.4 Conditions to avoid.

- Avoid contact with acids.

### 10.5 Incompatible materials.

Avoid the following materials:

- Acids.

### 10.6 Hazardous decomposition products.

Depending on conditions of use, can be generated the following products:

- Corrosive vapors or gases.

## SECTION 11: TOXICOLOGICAL INFORMATION.

IRRITANT PREPARATION. The inhalation of spray mist or suspended particulates can irritate the respiratory tract. It can also cause serious respiratory difficulties, central nervous system disorders, and in extreme cases, unconsciousness.

IRRITANT PREPARATION. Splatters in the eyes can cause irritation.

IRRITANT PREPARATION. Its repeated or prolonged contact with the skin or mucous membranes can cause irritant symptoms such as reddening of the skin, blisters, or dermatitis. Some of the symptoms may not be immediate. They can cause allergic reactions on the skin.

### 11.1 Information on toxicological effects.

There are no tested data available on the product.

Repeated or prolonged contact with the product can cause the elimination of oil from the skin, giving rise to non-allergic contact dermatitis and absorption of the product through the skin.

Splatters in the eyes can cause irritation and reversible damage.

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a) acute toxicity;  
Not conclusive data for classification.

Acute Toxicity Estimate (ATE):  
Mixtures:  
ATE (Oral) = 5.459 mg/kg

b) skin corrosion/irritation;  
Product classified:  
Skin irritant, Category 2: Causes skin irritation.

c) serious eye damage/irritation;  
Product classified:  
Eye irritation, Category 2: Causes serious eye irritation.

d) respiratory or skin sensitisation;  
Not conclusive data for classification.

e) germ cell mutagenicity;  
Not conclusive data for classification.

f) carcinogenicity;  
Not conclusive data for classification.

g) reproductive toxicity;  
Not conclusive data for classification.

h) STOT-single exposure;  
Product classified:  
Specific target organ toxicity following a single exposure, Category 3:

i) STOT-repeated exposure;  
Not conclusive data for classification.

j) aspiration hazard;  
Not conclusive data for classification.

## SECTION 12: ECOLOGICAL INFORMATION.

### 12.1 Toxicity.

No information is available regarding the ecotoxicity of the substances present.

### 12.2 Persistence and degradability.

No information is available about persistence and degradability of the product.

### 12.3 Bioaccumulative potential.

No information is available regarding the bioaccumulation of the substances present.

### 12.4 Mobility in soil.

No information is available about the mobility in soil.  
The product must not be allowed to go into sewers or waterways.  
Prevent penetration into the ground.

### 12.5 Results of PBT and vPvB assessment.

No information is available about the results of PBT and vPvB assessment of the product.

### 12.6 Other adverse effects.

No information is available about other adverse effects for the environment.

## SECTION 13 DISPOSAL CONSIDERATIONS.

### 13.1 Waste treatment methods.

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Do not dump into sewers or waterways. Waste and empty containers must be handled and eliminated according to current, local/national legislation.  
Follow the provisions of Directive 2008/98/EC regarding waste management.

### SECTION 14: TRANSPORT INFORMATION.

Transportation is not dangerous. In case of road accident causing the product's spillage, proceed in accordance with point 6.

#### 14.1 UN number.

Transportation is not dangerous.

#### 14.2 UN proper shipping name.

Description:

ADR: Transportation is not dangerous.

IMDG: Transportation is not dangerous.

ICAO: Transportation is not dangerous.

#### 14.3 Transport hazard class(es).

Transportation is not dangerous.

#### 14.4 Packing group.

Transportation is not dangerous.

#### 14.5 Environmental hazards.

Transportation is not dangerous.

#### 14.6 Special precautions for user.

Transportation is not dangerous.

#### 14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code.

Transportation is not dangerous.

### SECTION 15: REGULATORY INFORMATION.

#### 15.1 Safety, health and environmental regulations/legislation specific for the mixture.

The product is not affected by the Regulation (EC) No 1005/2009 of the European Parliament and of the Council of 16 September 2009 on substances that deplete the ozone layer.

#### Volatile organic compound (VOC)

VOC content (p/p): 0 %

VOC content: 0 g/l

The product is not affected by Directive 2012/18/EU (SEVESO III).

The product is not affected by Regulation (EU) No 528/2012 concerning the making available on the market and use of biocidal products.

The product is not affected by the procedure established Regulation (EU) No 649/2012, concerning the export and import of dangerous chemicals.

Kind of pollutant for the water (Germany): WGK 1: Slightly hazardous for the water. (Autoclassified according to the AwSV Regulations)

#### 15.2 Chemical safety assessment.

There has been no evaluation a chemical safety assessment of the product.

### SECTION 16: OTHER INFORMATION.

Complete text of the H phrases that appear in section 3:

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.

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H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.

Classification codes:

Acute Tox. 4 [Oral] : Acute toxicity (Oral), Category 4  
Eye Irrit. 2 : Eye irritation, Category 2  
Skin Corr. 1A : Skin Corrosive, Category 1A  
Skin Corr. 1B : Skin Corrosive, Category 1B  
Skin Irrit. 2 : Skin irritant, Category 2  
STOT SE 3 : Specific target organ toxicity following a single exposure, Category 3

Sections changed compared with the previous version:

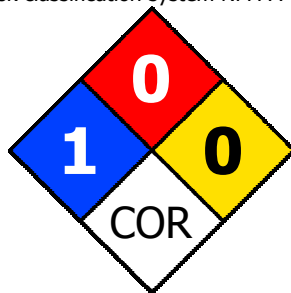
1,2,4,11,15,16

It is advisable to carry out basic training with regard to health and safety at work in order to handle this product correctly.

Information on the TSCA Inventory (Toxic Substances Control Act) USA:

CAS No	Name	State
1344-09-8	Silicic acid, sodium salt	Registered
6834-92-0	disodium metasilicate	Registered
1310-58-3	Caustic potash	Registered
27176-10-9	Tri-potassium phosphate monohydrate	

Risk classification system NFPA 704:



Health hazard: 1 (Slightly Hazardous)

Flammability: 0 (Will not burn)

Reactivity: 0 (Stable)

Specific hazard: COR (Corrosive)

Abbreviations and acronyms used:

AwSV: Facility Regulations for handling substances that are hazardous for the water.

CEN: European Committee for Standardization.

DMEL: Derived Minimal Effect Level, exposure level corresponding to a low risk, that risk should be considered a tolerable minimum.

DNEL: Derived No Effect Level, level of exposure to the substance below which adverse effects are not anticipated.

PPE: Personal protection equipment.

PNEC: Predicted No Effect Concentration, concentration of the substance below which adverse effects are not expected in the environmental compartment.

WGK: Water hazard classes.

Key literature references and sources for data:

<http://eur-lex.europa.eu/homepage.html>

<http://echa.europa.eu/>

Regulation (EU) 2015/830.

Regulation (EC) No 1907/2006.

Regulation (EU) No 1272/2008.

The information given in this Safety Data Sheet has been drafted in accordance with COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration,

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Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.

The information in this Safety Data Sheet on the Preparation is based on current knowledge and on current EC and national laws, as far as the working conditions of the users is beyond our knowledge and control. The product must not be used for purposes other than those that are specified without first having written instructions on how to handle. It is always the responsibility of the user to take the appropriate measures in order to comply with the requirements established by current legislation. The information contained in this Safety Sheet only states a description of the safety requirements for the preparation, and it must not be considered as a guarantee of its properties.